

# 2024 Living Impressions™ LOOKBOOK





9920 Jatoba Green, Cover 9921 Sahara Noir



9924 Patine Stone, 9922 Taj Mahal



Le Marké

Le Marké  
Balsamic Vinegar  
10 Year Barrel Aged  
Modena, Italy



# 2024 LIVING IMPRESSIONS™ COLLECTION

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he 2024 Living Impressions™ Collection features a harmonious blend of luxe pattern and color. This rich array of sophisticated surfaces draws inspiration from three emerging design trends, resulting in seven elevated large-scale 180fx® stone patterns and six Formica® Laminate patterns.

The new residential surface collection was created on the foundation of three emerging design trends:

### MODERN MINIMALISM

Warm whites and minimal patterns that are understated and soft without losing their edge.

### CASUALLY BIOPHILIC

Nature-inspired elements that emulate the healing of the outdoors for indoor spaces.

### CONTEMPORARY CLASSIC

Classic stone patterns reimaged with a modern twist.

# 180FX® COLLECTION

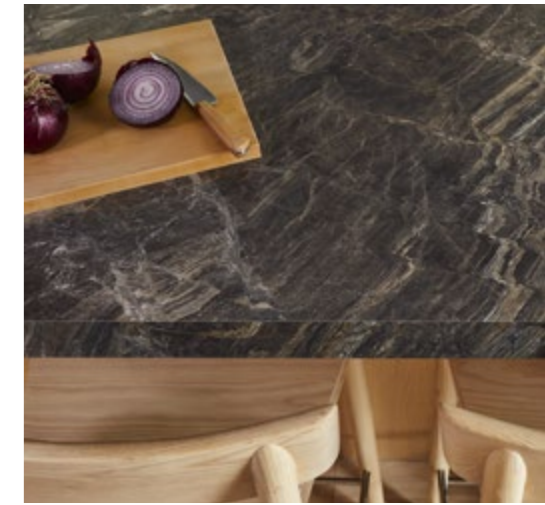
Seven 180fx® patterns bring new sophistication and blends of color to the revolutionary surface line that offers visually dramatic true-to-scale designs.





## 9920 JATOBA GREEN

Harmonious waves of deep forest and cool juniper are accented by shades of light sage, yellow-green and green-beige.



9919

## JATOBA BROWN

This traditional color of jatoba has bands of veins in colors of black and chocolate with shades of red-brown, golden brown and beige.



9921

## SAHARA NOIR

A dramatic and unique marble pattern, Sahara Noir features clean strokes of terra cotta and warm gray-white veining that create a highly graphic and sophisticated pattern.



9917

## HAZELNUT TRAVERTINE

Multiple shades of beige, taupe, warm gray and brown highlight the classic beauty of vein-cut travertine, complemented with a SatinTouch™ smooth texture for a modern appeal.




9918

## BRECCIA MOJAVE

Simulated black and gray basalt fragments mix with soft terra cotta to create an impactful breccia pattern inspired by the beauty of the desert.



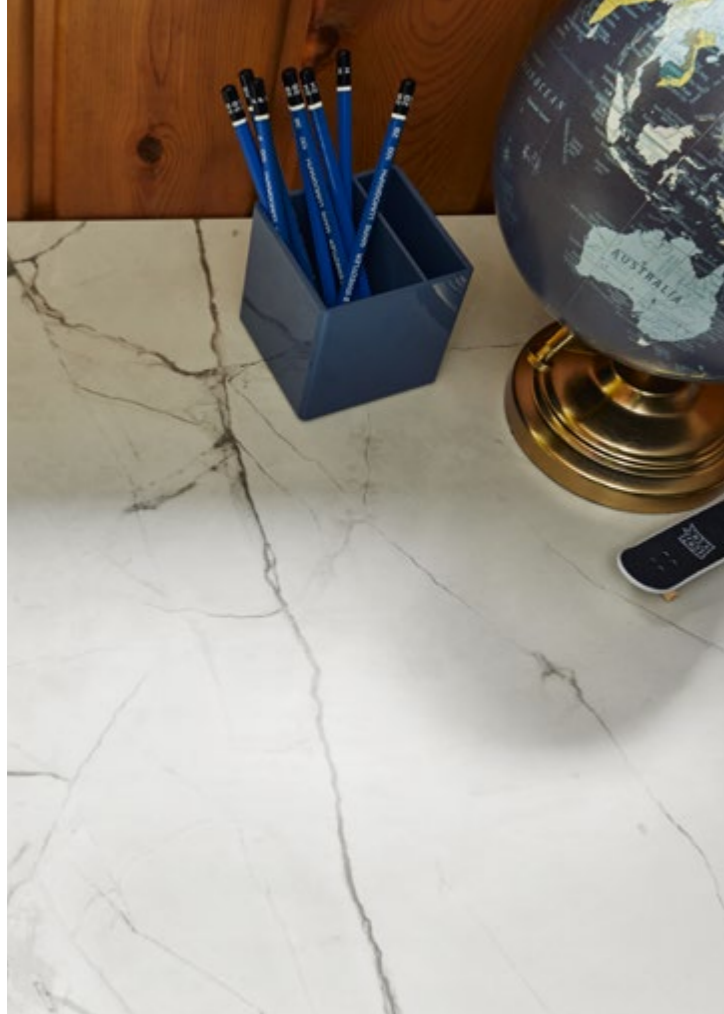




9915

## PROSECCO QUARTZITE

Sophisticated and elegant,  
this warm quartzite stone pattern  
is a blend of soft luxurious color.



9916

## FRACTURED MARBLE

This cool white marble is punctuated with bold veining in soft black and brown, creating architectural contrast, depth and dimension.



A dining table with a stone-textured surface, a vase of flowers, and stacks of dishes. The table is set with a large, rounded, light-colored vase filled with green leaves and small white flowers. Next to it are stacks of white plates and light-colored bowls. The table is surrounded by white chairs. The background features a dark wood cabinet and a wall with a blue and green patterned wallpaper.

## PREMIUMFX™ COLLECTION

For special effects that set off creative sparks, our Premiumfx™ collection includes realistic, textured stone and woodgrain textures—an affordable alternative to luxury surfaces with just the right touch.



## 9924 PATINE STONE

Rich golden beige, cool gray and natural green mottle the surface like moss and lichen on stone. The Monolith texture adds a rich texture to the pattern.



9923

## PATINE CHALK

A clean white background dappled with layers of cool gray gives a porous visual texture accentuated by the warm hand of the Monolith texture.



8685

## LUXE MANGO

Mango wood is increasing in popularity as it is a sustainable fast-growing tree. This colorful and lively grained wood pattern is perfect for residential settings. Its luxurious mid-tone brown coloring features curvy golden beige and green-gray graining.



9922

## TAJ MAHAL

One of the most well-known quartzites in the world, Taj Mahal is refined and subtle, featuring a creamy warm stone pattern filled with thick veining of quartzite crystals. The addition of the Monolith texture adds a warm matte texture.





# MODERN ESSENTIALS™ COLLECTION

Mix and match solids, woodgrains, graphic patterns or stone looks to achieve your project goals.



## 9925 FOLIAGE

Foliage captures the silhouette of natural leaves against a subtly textured cool gray concrete background. Soft gray-green and beige leaves are sporadically placed, creating a subtle biophilic visual texture.



6001

## BIANCO ANTICO

Bianco Antico features a soft warm white background with gray and golden-brown quartz crystal formations featured evenly throughout the pattern. Hints of black mica punctuate the pattern adding depth and drama.





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